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- (71) Applicant industrial Technology Research institute

(Incorporated in Talwan)

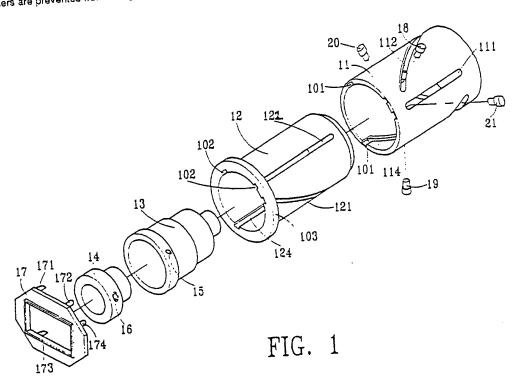
No 195 Sec 4, Chung Hsing Road, Chutung, Hsinchu Hsian, Hsinchu, Talwan

(72) Inventors Yee-Haur Chlou Tsal-Jeon Huang Chen-Chin Cheng

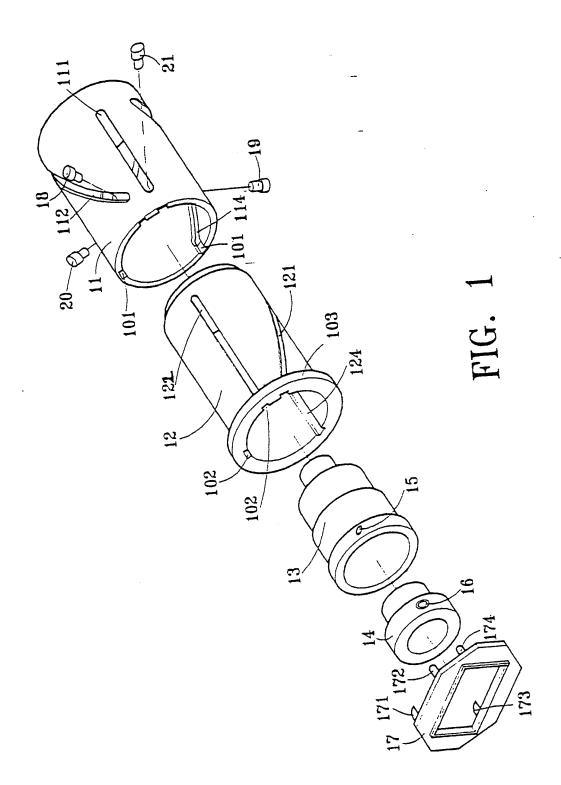
(74) Agent and/or Address for Service Eastcheap House, Central Approach, Letchworth, W P Thompson & Co Herts, SG6 3DS, United Kingdom

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(57) A zoom lens mount comprises a fixing sleeve 12, a cam sleeve 11, a front lens holder 13, a rear lens holder 14, a back (54) Zoom lens mount having open-ended slots cover 17, and four rollers 18, 19, 20, 21. The fixing sleeve 12 has a cam slot 121 and three longitudinal slots 124 and the cam sleeve 11 has a longitudinal slot 111 and three cam slots 112, 114. The rollers are fitted into screw holes 15, 16 in the front and rear lens holder first, then the rollers are placed in the longitudinal slots and the cam slots by way of notches 101, 102 and finally the back cover 17 is fitted to the fixing sleeve 12 by means of pins so that the front and rear lens holders are prevented from falling out of the fixing sleeve and the cam sleeve.



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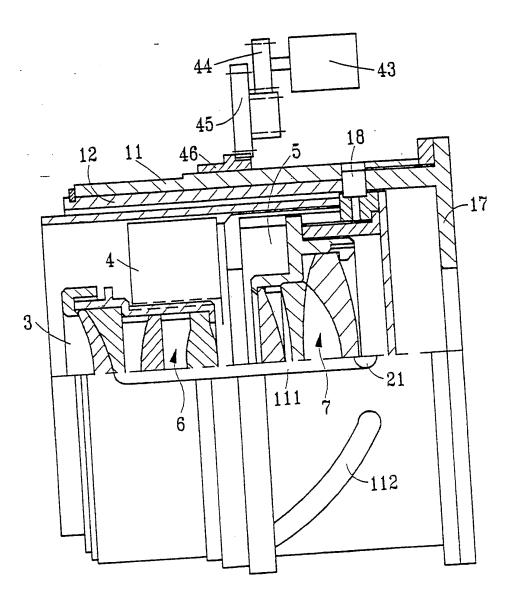


FIG. 2

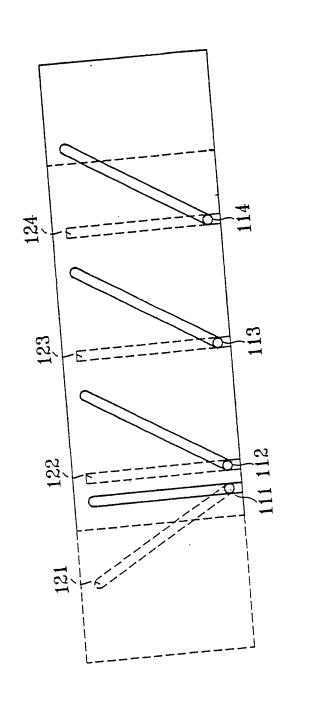
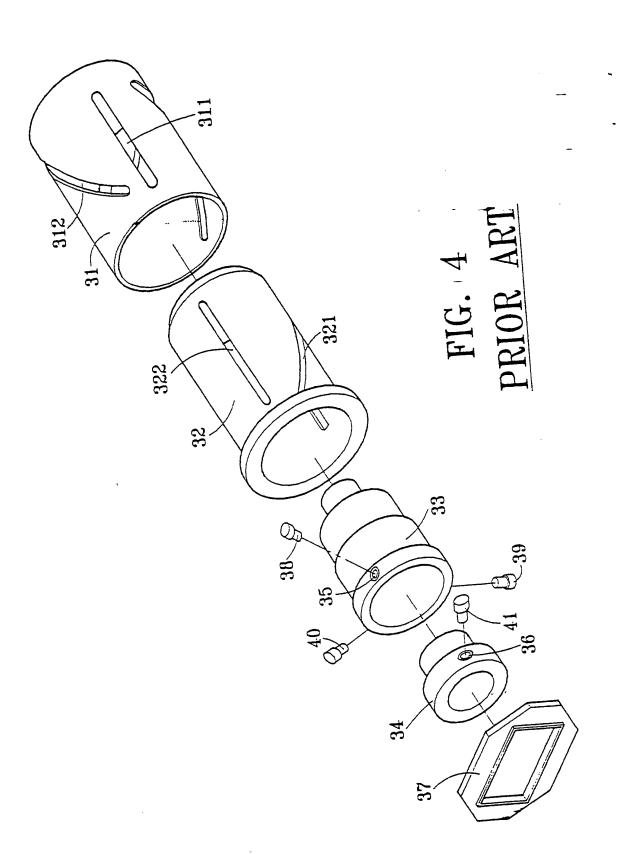


FIG. 3

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ZOOM LENS FIXING MECHANISM

The present invention relates to an improved zoom lens fixing mechanism, particularly a zoom lens fixing mechanism which is easy to assemble with a fixing mechanism which is easy to assemble with a simple and automatic procedure for the lowering of simple and automatic procedure for the lowering of production production costs and for the improvement of production efficiency.

Conventionally, a zoom lens fixing mechanism,
as shown in Fig. 4, comprises a cam sleeve 31, a fixing
sleeve 32, a front lens holder 33, a back lens holder
34, four rollers 38, 39, 40 and 41, and a back cover
34, four rollers 34, an end of the front lens holder 33
rear lens holder 34, an end of the front lens holder 33
rear lens holder 34, an end of the front lens holder 33
cam sleeve 31 for assembly. The cam sleeve 31 has a
cam sleeve 31 for assembly. The cam sleeve 31 in its
longitudinal slot 311 and three cam slots 312 in its
longitudinal slot 311 and three cam slots 321 and
body, and the fixing sleeve 32 has a cam slot 321 and
three longitudinal slots 322 corresponding to the
longitudinal slot 311 and the cam slots 312 of the cam
longitudinal slot 311 and the cam slots 312 of the cam

The front lens holder 33 has three screw holes 35 and the rear lens holder 34 has a screw hole 36 corresponding to the cam slot 321 and longitudinal slots 322 of the fixing sleeve 32 and the longitudinal slot 311 and cam slots 312 in the cam sleeve 31. slot 311 and cam slots 312 in the screw hole 36 in Before fitting the roller 41 into the screw hole 36 in the rear lens holder, the roller 41 must be caused to the rear lens holder, the roller 41 must be caused to and the cam slot 321 in the fixing sleeve 32. On the and the cam slot 321 in the fixing sleeve 31 and pass the three cam slots 312 in the cam sleeve 31 and pass the three cam slots 322 in the fixing sleeve the three longitudinal slots 322 in the fixing sleeve the three longitudinal slots 322 in the screw holes 35

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in the front lens holder 33, while the roller 41 passes through the longitudinal slot 311 in the cam sleeve 31 and the cam slot 321 in the fixing sleeve 32, and is fitted into the screw hole 36 in the rear lens holder Assembly of the zoom lens fixing mechanism is finally completed by the fitting of the back cover 37. In such a structure, the front and rear lens holders 33 and 34 can be moved in opposite directions by moving of the rollers 38, 39, 40 and 41 in the longitudinal slots 311 and 322 and the cam slots 312 and 321. as described, the rollers 38, 39, 40 and 41 must be fitted precisely to the longitudinal slots 311 and 322 and the cam slots 312 and 321, but there is a resistance there. If one of the lens holders 33 or 34 is on a slant, the longitudinal slots 311 and 322 cannot align with the cam slots 312 and 321, and the rollers 38, 39, 40 and 41 cannot be fitted into the respective screw holes 35 and 36. Hence, a lot of time and labour will be wasted in the assembly, an automatic assembly procedure cannot be implemented, and the production cost cannot be lowered.

In view of the above deficiencies, the present invention now provides an improved zoom lens fixing mechanism which makes use of notches/openings at the end of each of the cam slots and longitudinal slots so that the rollers can be fitted to the front and rear lens holders first, the rollers are then run into the cam slots and longitudinal slots respectively, and cam slots and longitudinal slots respectively, and finally the back cover is fitted to prevent the rollers from falling out. With such a structure, the assembly procedure is improved, an automatic assembly process can be implemented, wasted time and labour is minimised, and the production cost is lowered.

The main object of the present invention is to provide an improved zoom lens fixing mechanism to

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permit implementation of an automatic assembly process, to minimise waste of time and labour, to improve assembly efficiency, and to lower production costs.

The drawings show one illustrative embodiment of the present invention which is given by way of example.

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Fig. 1 is an exploded perspective view of the zoom lens fixing mechanism according to the present invention;

invention;

Fig. 2 is a partial sectional view of the zoom lens fixing mechanism;

rig. 3 is a view of the cam sleeve and fixing sleeve assembled for the zoom lens fixing mechanism; and rig. 4 is an exploded perspective view of a conventional zoom lens fixing mechanism.

As shown in Figs. 1 and 2, the zoom lens fixing mechanism comprises a cam sleeve 11, a fixing sleeve 12, a front lens holder 13, a rear lens holder 14, four rollers 18, 19, 20 and 21, and a back cover After assembly of the front lens holder 13 to the rear lens holder 14, an end of the front lens holder 13 is placed in the fixing sleeve 12, and then placed in The cam the cam sleeve ll for fitting together. sleeve 11 has a longitudinal slot 111 and three cam slots 112, 113 and 114 in its body. The fixing sleeve 12 has a cam slot 121 and three longitudinal slots 122, The longitudinal slot 111 and each of the cam slots 112, 113 and 114 has a notch 123 and 124 in its body. 101 at one end of the cam sleeve 11. longitudinal slots 122, 123 and 124 and the cam slot 121 has an opening 102 extending to an end of the fixing sleeve 12 for an annular flange 103. longitudinal slot 111 and the three cam slots 112, 113 and 114 in the cam sleeve 11 correspond to the cam slot 5

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121 and the three longitudinal slots 122, 123 and 124 respectively.

The front lens holder 13 has three screw respectively. holes 15 for fixing of the rollers 18, 19 and 20, and the rear lens holder 14 has a screw hole 16 for fixing of the roller 21 so that they can be pushed into the fixing sleeve 12 and the cam sleeve 11 by rolling of the rollers 18, 19 , 20 and 21 along the cam slot 121, the openings 102 of the three longitudinal slots 122, 123 and 124, the longitudinal slot 111 and the notch 101 extending from the cam slot 112. 19, 20 and 21 can be fixed to the screw holes 15 and 16 in advance by automatic equipment to eliminate the waste of labour required in the prior art, in which the rollers 38, 39, 40 and 41 are fixed through the cam sleeve 31 and the fixing sleeve 32 after alignment of two screw holes 35 and 36.

After the said assembly, an automatic focusing mechanism 4 is fixed on the front lens holder 13 and has a roller to drive a front lens for focusing. A roller 21 is fixed into the screw hole 16 in the rear lens holder 14 to drive a rear lens for axial lens holder 14 to drive a rear lens for axial displacement. The back cover 17 is finally fixed by the fitting of four pins 171, 172, 173 and 174 into their respective corresponding notches 101 in the cam sleeve 11 and openings 102 of the fixing sleeve 12.

As shown in Figs. 2 and 3, upon operating a motor 43, a driving ring 46 is driven via a reducing gear 44, and consequently the cam sleeve 11 is driven by the driving ring 46 for rotation. Then, the roller 18 moves along the cam slot 112, and the front lens holder 13 is displaced axially, while the roller 21 moves along the cam slot 121 so that the rear lens holder 14 rotates in the direction opposite to that of the front lens holder 13. The rear lens holder 14 is

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indeed acting as a cylindrical cam to drive a rear lens to move axially. Therefore, the lenses 6 and 7 move axially in opposite directions for zooming.

According to the present invention, each of the longitudinal slots 111, 121, 122 and 123 has a notch 101 at their respective ends and each of the cam slots 112, 113, 114 and 121 has an opening 102 at their respective ends; the front lens holder 13 and the rear lens holder 14 can be assembled together and then fitted with the rollers 18, 19, 20 and 21 to become an assembly for placing into the fixing sleeve 32 and the cam sleeve 31 by inserting the rollers 18, 19, 20 and 21 into their corresponding notches 101 and/or openings 102; and finally the back cover 17 is fixed by means of the pins 171, 172, 173 and 174 to prevent the rollers 18, 19, 20 and 21 from falling out. Therefore, the entire assembly procedure is simple and time-saving. It can lower production costs, and it is a procedure which is suitable for automatic production with the highest production efficiency.

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Patents Act 1977 Examiner's report to the Comptroller under ection 17 (The Search Report)

Application number

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ection 17 (The Search Report)	. 1 9123041.0
Relevant Technical fields	Search Examiner
(i) UK CI (Edition) G2J (J23C)	
	MR C J ROSS
(ii) Int CI (Edition 5) GO2B	
	Date of Search
Databases (see over)	
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Documents considered relevant following a search in respect of claims

1 AND 2

Category (see over)	Identity of document and relevant passages	Relevant to claim(s)
ΕX	GB A 2244346 (ASAHI) 27 November 1991 see especially page 5 line 20 on	1
x	GB A 2237406 (ASAHI) See especially page 5 line 33 on	1
Х	GB 1134777 (SCHNEIDER) See especially Figure 2	1
Х	US 4993815 (OLYMPUS) See especially column 3 line 55 on and column 4 line 32 and 56 on	1
X	US 4934789 (LEMKE) See the Figure	1
X	US 4307951 (OSAWA) See especially column 2 line 49 on	1
х	US 4154510 (SANKYO) See especially column 3 line 66 on	1
Х	US 4099847 (NITTO) See especially groove 14 Figure 4	
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